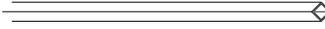




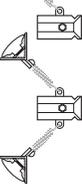
# Pop-Up Display

content description

**SIDE 1:**

- 2x 47 1/4" aluminum tube 
- 2x 47 1/4" aluminum tubes with junction tube 
- 4x 33" aluminum tube 
- 4x clear corner 
- 2x right-sided T-clip with one heavy duty spring 
- 2x left-sided T-clip with one heavy duty spring 

**SIDE 2:**

- 2x 47 1/4" aluminum tube 
- 2x 47 1/4" aluminum tube with junction tube 
- 7x 33" aluminum tube 
- 4x clear corner 
- 2x right-sided T-clip with one soft spring 
- 2x left-sided T-clip with one soft spring 
- 6x double T-clip with two soft springs 

**SIDE 3:**

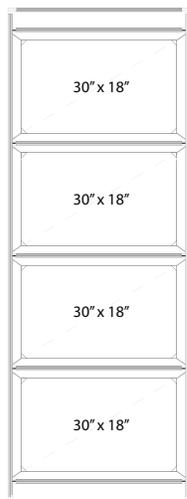
same content as Side 1

**EXTRAS:**

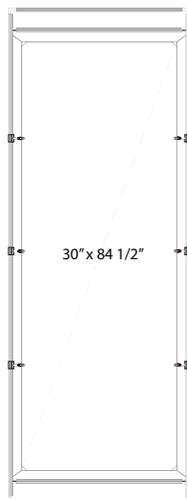
- 9x clear connector 
- 12x fastening side-clip 



**SIDE 1**



**SIDE 2**



**SIDE 3**



**ASSEMBLED 3-SIDED  
POP-UP DISPLAY UNIT**

# Pop-Up Display

## step-by-step assembly instructions

### SIDE 1&3:

#### Step 1:

Connect each 47 1/4" tube with a junction tube to a 47 1/4" tube without junction tube (refer to tip #3)  
You now have full 95 1/2" long tubes.

#### Step 2:

Insert a clear corner to each ends of the long 95 1/2" tubes.  
Then connect the 33" tubes to the corners so as to form a rectangle frame.

#### Step 3:

Using one left-sided and one right-sided T-clip (both with **heavy-duty** springs), attach the 33" tube.  
To do that, unscrew the T-clips all the way, place each of them on the long vertical tube and place the tube just 3" below the top tube. Adjust it as accurately as possible and screw the T-clips to block the height.

#### Step 4:

Repeat Step 3 for the lower tube, which should be placed just 3" over the bottom tube of the frame.

#### Step 5:

Insert the 30" x 84 1/2" poster in a diagonal way (refer to tips #1 and #2).

#### Step 6:

Snap-on 6 fastening side-clips (3 left and 3 right) to support the poster at the sides. The clips should be spaced evenly.

### SIDE 2:

#### Steps 1-2:

Repeat Steps 1 and 2 above (Side 1&3).

#### Step 3:

Using one left-sided and one right-sided T-clip (both with **soft** springs), attach the 33" tube.  
To do that, unscrew the T-clips all the way, place each of them on the long vertical tube and place the tube 3" below the top tube. Adjust it as accurately as possible and screw the T-clips to block the height.

#### Step 4:

Repeat Step 3 for the lower tube, which should be placed 3" over the bottom tube of the frame.

#### Step 5:

Repeat step 3 with the 3 remaining 33" tubes, this time using double T-clips (with **soft** springs). Place each tube approximately 22" away from each other, adjust them as accurately as possible and screw the T-clips to block the height.

#### Step 6:

Insert the four 30" x 18" posters in a diagonal way (refer to tips #1 and #2).

#### Step 7:

After installing the posters, adjust the position of the tubes again, to equal the tension and make sure the distance between the frame and posters is equal all around. As an indication, the springs should all be directed in a 45 degrees angle.

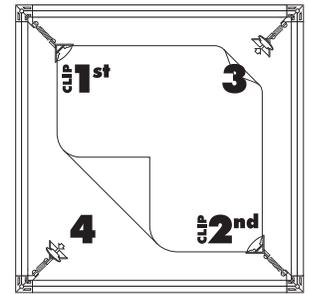
### CONNECTING THE 3 SIDES:

#### Step 1:

Using the clear connectors, simply connect the three panels to form a triangle shape. Use 3 connectors between each side, placing one clip on top, one in the middle and one at the bottom. For esthetic reasons, remain consistent in the height you choose.

### TIPS:

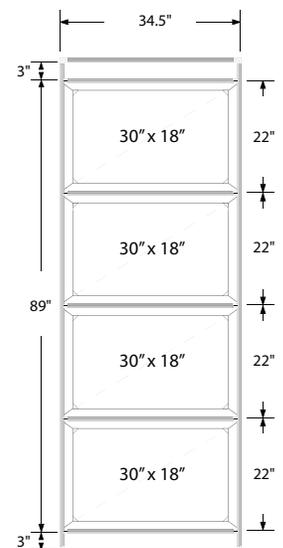
**1-** When installing a poster, remember to attach the corners in a diagonal way, as illustrated beside. This will prevent accidental tearing of the poster. Poster installation may be done on a flat surface.



**2-** To insert the graphic, open the clip to a full 90° position. You have to push a little to get it there. The corner of the poster will then slide easily into the corner. Close the clip firmly.



**3-** You will notice that each aluminum tube has a small line on the back. For esthetic reasons, make sure the line is always on the back when connecting the aluminum tubes. That way it will not be visible.



SIDE 2